

## POM-Clips with elastomer

## Slip-free conveyance process

For the conveyance of particularly delicate goods as well as for goods that slip easily, WIPPERMANN offers plastic clips with an overlay made of thermo-plastic elastomer (TPU) with a hardness of approximately 85 Shore A.

These clips significantly increase the adhesion friction coefficient between the conveyed item and the clip, and they can therefore ensure an absolutely slip-free conveyance process. On customers' request, hardness grades between 50 Shore A and 90 Shore A can be supplied.

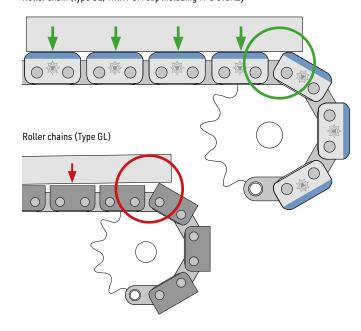
## **Technical features**

- POM-Clip: stiff, durable, impact resistant
- · TPU-top: 85 Shore A
- Perfect junction between POM-Clip and TPU-top
- · High friction, high abrasion resistance
- Max. sustained temperature 80°C
- · Resistant against most oils and greases
- · Low danger of hydrolysis

## Benefits for application

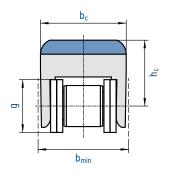
- For chain 462GL, 513GL, 548GLS including MARATHON and Stainless Steel
- Basic clip POM, top surface TPU (85 Shore A)
- · Protect sensitive goods from damage by the chain
- No egde pressure at transfer points (see picture)
- · High coefficient of friction between clip and conveyed good
- High load capacity
- Mounting of connecting links with POM-clip and without spring clip

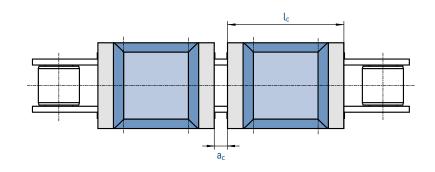
Roller chain (type GL) with POM clip including TPU overlay



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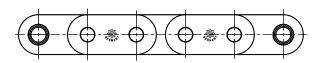




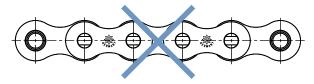


Chain			Plate height						max. vertical load per clip
•		ISO	g	a <sub>c</sub>	b <sub>c</sub>	b <sub>min</sub>	h <sub>c</sub>	l <sub>c</sub>	
No.	Ind.	Nr.	mm	mm	mm	mm	mm	mm	kg
462 GL		08 B-1	11,5	3,4	19,5	22,0	13,0	21,9	70
513 GL		12 B-1	15,5	3,9	25,4	28,0	20,0	34,2	110
548 GLS		16 B-1	21,0	5,1	40,5	45,0	21,5	45,7	140

Assembly of the clips at room temperature (> 15°C) Connectors consisting of no. 7 and connecting plate.



Correct chain for plastic clips (Type series GL, preferably unriveted)



Wrong chain for plastic clips



Fixing by pin extension, preferably chains unriveted or with extended pins  $\,$ 



Top surfaces of the straight plates bear the load  $% \left( 1\right) =\left( 1\right) \left( 1\right) \left($ 

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